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# Piezoelectric force sensor kit SlimLine

# Piezoelectric force sensor kit

Ready-to-connect, compact measuring kit with integrated piezoelectric force sensors or piezoelectric load cells in the SlimLine format. 2, 3 or 4 of the ultra-flat quartz measuring load washers are grouped together in a fixed plug connection. The measurement of the total force (summation signal) or of the partial force (single signal per sensor) can be performed with an appropriate connecting cable.

The SlimLine kit is supplied **uncalibrated**. The piezoelectric force sensors must be calibrated in situ **after** mounting.

- Flexible, compact installation in structures
- Total or single signals
- Cable length can be chosen for each sensor
- Sensors ground to the same height

#### Description

The Kit 913xCA consists of 2, 3 or 4 SlimLine force sensors that are grouped into a single, permanent, plug connection. The cable lengths of the sensors can be individually selected between 0.1 m and 2 m.

The total force to be measured  $F_z$  acts on the sensors through the mounting or preloading elements. Each loaded sensor produces an electrical charge that is proportional to its force component. The charge signals are fed out through electrodes and integrated cables.

The individual sensor cables in the SlimLine kit are guided **inseparably** to the corresponding pin positions of the 7-pin plug connection. With connecting cables Type 1971A or Type 1973A, the signals can be summed or individually passed on to the charge amplifier as necessary.

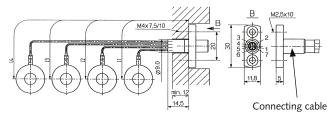
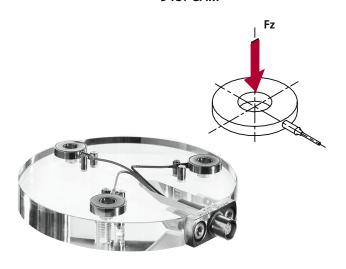


Fig. 1: SlimLine kit

Type 9130CA..., 9132CA..., 9133CA..., 9134CA..., 9135CA..., 9136CA..., 9137CA...



#### **Application**

SlimLine sensors are particularly suitable for measuring rapidly changing forces thanks to their high rigidity. Measurements over several minutes are possible. The extremely compact design is especially convenient for installation in structures such as force plates, fitting strips and follow-on tools. The kit is used in industrial manufacturing processes where forces are monitored or measured. In combination with a ControlMonitor, the kit is ideally suited for quality control and monitoring in industrial series production.

#### Application examples

- Monitoring of pressing forces, punching forces, etc.
- Monitoring of follow-on tools
- Measurement of large forces in force shunt mode
- Installation in dynamometers with small dimensions

### Technical data

SlimLine	SlimLine	Range	Overload
kit	Sensor	(kN)	(kN)
9130CA	9130C	0 3	3,5
9132CA	9132C	0 7	8
9133CA	9133C	0 14	17
9134CA	9134C	0 26	30
9135CA	9135C	0 36	42
9136CA	9136C	0 62	72
9137CA	9137C	0 80	96
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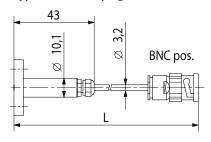


For detailed technical data, please refer to the data sheet or the user manual of the Type 913xC single sensors at www.kistler.com/force

#### Connecting cable

#### Connecting cable for total signal (summed)

Type 1971A \_ \_, plug connection: BNC pos.

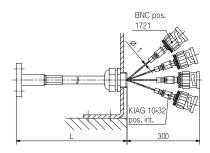


Coupling Type 1721



#### Connecting cable for single signals

Type 1973A\_19, plug connection: KIAG 10-32 pos. Coupling Type 1721 is supplied



#### Compatibilities of cables and charge amplifiers

Output Cable/Adapt Length [m] Temp. IEC/EN Connector Connecto IEC/EN **Cable Properties** 60529 Amplifier 60529 Signal Range Sensor min max 1971A1x PFA 0.1 20 BNC pos IP40 1971A3x PFA 0.1 20 Fischer KE102A014-14 -55...200°C IP65 Plug screwed 1971A4x PFA 0.1 20 7-pol L971A5x PFA 0.1 20 Plug screwed KIAG 10-32 pos 1973A21x 0.1 20 KIAG 10-32 pos PFA, Fischer 1973A31x 0.1 20 -55...200°C IP65 KIAG 10-32 pos IP65 1 PUR protection tube 7-pol 1973A41x KIAG 10-32 pos 0.1 20 1721 Adapter for cables with KIAG 10-32 pos. int. KIAG 10-32 neg IP40 -55...200°C IP65 able gland with KIAG 10-32 pos. int. KIAG 10-32 neg 1729A KIAG 10-32 ne



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Optional accessories	Туре	Ordering key for the SlimLine kit	
<ul> <li>Preloading disk for SlimLine kit Type 9130CA</li> </ul>	9410A0		Type 913 CA 9
<ul> <li>Preloading disk for SlimLine kit</li> </ul>	9410A2	Measuring range	$\uparrow$ $\uparrow$
Type 9132CA		Kit with SlimLine sensor Type 9130C	0
<ul> <li>Preloading disk for SlimLine kit</li> </ul>	9410A3	Kit with SlimLine sensor Type 9132C	2
Type 9133CA		Kit with SlimLine sensor Type 9133C	3
<ul> <li>Preloading disk for SlimLine kit</li> </ul>	9410A4	Kit with SlimLine sensor Type 9134C	4
Type 9134CA		Kit with SlimLine sensor Type 9135C	5
<ul> <li>Preloading disk for SlimLine kit</li> </ul>	9410A5	Kit with SlimLine sensor Type 9136C	6
Type 9135CA		Kit with SlimLine sensor Type 9137C	7
<ul> <li>Preloading disk for SlimLine kit Type 9136CA</li> </ul>	9410A6		
<ul> <li>Preloading disk for SlimLine kit</li> </ul>	9410A7	Kit with 2 sensors	2
Type 9137CA		Kit with 3 sensors	3
		Kit with 4 sensors	4
Ordering key for connecting cables for total signal (summed)		Specify the cable length for each sensor separately I = 0.1 2 m	
	Type 1971A	(l1 =, l2 =, etc.)	

# Ordering key for connecting cables for single signals

Cable lengths

Mini Coax neg.

KIAG 10-32 pos.

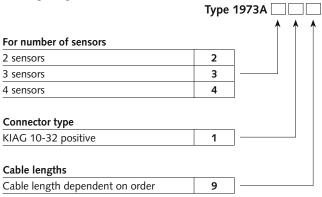
Standard length, 3 m, BNC pos.

Cable length dependent on order,

Cable length dependent on order,

Cable length dependent on order, BNC pos.

Cable length dependent on order, TNC pos.



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