

# Ceramic Shear Accelerometer

Type 8278A...

## Miniature, 0.7 gram, charge mode accelerometer

Small, light weight general purpose accelerometer for vibration and shock measurements

- High impedance charge mode
- Ultra low base strain
- Wide frequency response  $\pm 5\%$ , 1 ... 10 000 Hz
- Ground Isolated
- High sensitivity, 1.3 pC/g
- Integral cable
- Temperature  $-103 \dots 356^\circ\text{F}$

### Description

Type 8278A... is a wide frequency, ultra miniature, light weight accelerometer that contains a uniquely designed ceramic shear sensing element. The shear mode element design provides an immunity to base strain and transverse motion.

The standard Type 8278A... accelerometer includes an integral repairable Teflon jacketed 3ft. long cable terminated with a 10-32 pos. connector. Special length cables are also available. A 1729 10-32 neg. to 10-32 neg. adapter is provided to facilitate connection to standard extension cables with 10-32 pos. connectors. Type 8278A... is designed for wax or adhesive mounting and is supplied with a custom wrench to facilitate removal after testing.

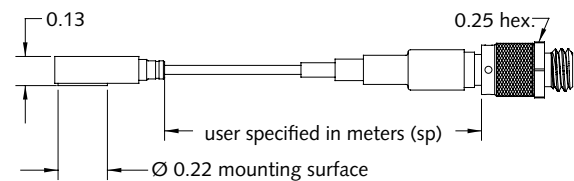
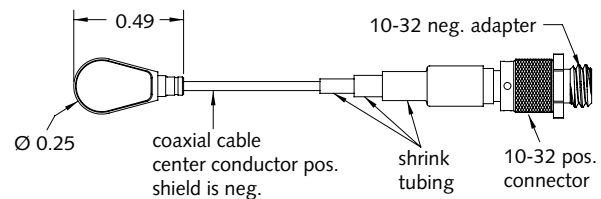
External signal conditioning converts the charge developed in the ceramic element, due to shock and vibration, into a low impedance voltage signal. For example, Type 5050A... In-Line Charge Amplifier, can be powered by a power supply/coupler like Type 5165A... to create a representative voltage signal.

### CE Compliant Information

Because high impedance, charge mode accelerometers contain no electronics, CE certification to the EMC Directive is not appropriate. When a high impedance accelerometer is used with a CE certified signal conditioner (i.e., charge amplifier...), it is said that this system is CE compliant.

### Application

The light weight, low profile and small size of Type 8278A... accelerometer makes it ideal for: precision vibration measurements; modal analysis on small, thin walled structures or where space is limited and mass loading is of primary concern. Typical applications include product test stress screening and critical component evaluation as well environmental testing.



### Technical data

| Type                                       | Unit                  | 8278A500         |
|--|-----------------------|------------------|
| Acceleration Range                         | g                     | $\pm 500$        |
| Sensitivity, $\pm 20\%$                    | pC/g                  | -1.3             |
| Resonant Frequency, mounted, nom.          | kHz                   | $\geq 40^*$      |
| Frequency Response, $\pm 5\%$              | Hz                    | 1...10 000       |
| Shock (1ms pulse width), max.              | g                     | 10 000           |
| Transverse Sensitivity, max. 5%            | %                     | 3 Typ*           |
| Amplitude Linearity                        | %FSO                  | $\pm 1$          |
| ELECTRICAL                                 |                       |                  |
| Capacitance (without connector), nom.      | pF                    | 100              |
| Insulation Resistance                      | @ $70^\circ\text{F}$  | $\geq 10^{12}$   |
|  | @ $356^\circ\text{F}$ | $\geq 10^8$      |
| Ground Isolation                           | M $\Omega$            | $\geq 10$        |
| Environmental:                             |                       |                  |
| Temperature Range, Operating               | $^\circ\text{F}$      | $-100 \dots 350$ |
| Temperature Coeff. of Sensitivity, nom.    | %/ $^\circ\text{F}$   | 0.1              |
| Base Strain Sensitivity @250 $\mu\epsilon$ | g/ $\mu\epsilon$      | 0.001            |
| Construction:                              |                       |                  |
| Sensing Element                            | Type                  | Ceramic Shear    |
| Construction                               | Seal                  | Epoxy            |
| Connector                                  | Type                  | 10-32 neg.       |
| Mounting                                   | Type                  | Wax/Adhesive     |
| Case Material                              | Type                  | Anodized Al.     |
| Weight                                     | grams                 | 0.7              |

\* wax mounted

1 g = 9.80665 m/s<sup>2</sup>, 1 inch = 25.4 mm, 1 gram = 0.03527 oz, 1 lbf-in = 0.113 Nm

Page 1/2

**Mounting**

Type 8278A... can be attached to the test structure by adhesive or wax. The accelerometer's side cable facilitates orientation in confined areas. Reliable and accurate measurements require the mounting surface to be clean and flat. The Operating Instruction Manual for Type 8278A... accelerometer provides detailed information regarding mounting surface preparation

The recommended adhesives to be placed between the accelerometer's base and the test object surface include:

- Petro Wax
- Loctite 430 general purpose for adhesion to metals
- Loctite 495 general purpose for adhesion to other materials

Note: Removal of an adhesively mounted accelerometer is extremely difficult and care should be exercised during the removal process. An appropriate adhesive solvent and Type 1378 custom designed removal wrench should be used to twist the accelerometer off of the test object.

**Accessories included**

|                                    | Type |
|------------------------------------|------|
| • Petro Wax                        | 8432 |
| • Removal Wrench                   | 1388 |
| • Adapter 10-32 neg. to 10-32 neg. | 1729 |


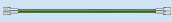


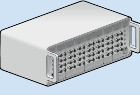

**Optional accessories**

|  | Type     |
|--|----------|
| • High impedance cable, 10-32 pos. to BNC        | 1631C... |
| • High impedance cable, 10-32 Pos. to 10-32 Pos. | 1635C... |
| • In-line charge amp                             | 5050B... |
| • Output cable, BNC pos. to BNC pos.             | 1511A... |
| • Conditioning and Data Acquisition              | 5165A... |


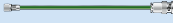
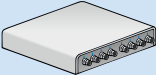


**Ordering key**

|   |     |       |                          |                          |
|---|-----|-------|--------------------------|--------------------------|
| Measuring Range                                       |     | 8278A | <input type="checkbox"/> | <input type="checkbox"/> |
| $\pm 500g$  | 500 |       |                          |                          |
| Variants  |     |       |                          |                          |
| User specified cable length<br>(X = length in meters) |     | X     |                          |                          |

**Charge output sensor and IEPE converter**

|                     | Measuring   | Connecting  | Amplifying  |   | Acquiring   | Analyzing   |
|---------------------|---|---|---|---|---|---|
| Charge input sensor | Type 82...<br>10-32 Neg.  | Type 1635C...<br>10-32 Pos. to<br>10-32 Pos.  | Type 5050B...<br>10-32 Neg. to<br>BNC Neg.  | Type 1511A...<br>BNC Pos. to<br>BNC Pos.  | IEPE compatible DAQ   | Laptop  |
|                     |  |  |  |  |  |  |

**Charge output and Kistler LabAmp**

|                     | Measuring   | Connecting  | Amplifying and acquiring  |  | Analyzing   |
|---------------------|---|---|---|--|---|
| Charge/IEPE sensors | Type 82...<br>10-32 Neg.  | Type 1631C...<br>10-32 Pos. to<br>BNC Pos.  | Type 5165A...<br>BNC Neg. to<br>Ethernet Port OR<br>BNC Neg.                        | Ethernet cable OR<br>Type 1511A...<br>BNC Pos. to BNC Pos.<br>for analog output      | Laptop  |
|                     |  |  |  |  |  |

8278A\_000-611a-08.18